

Work Order ID 59470

Friday, June 04, 2010



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 6/4/2010 1:08 Start Qty: 1.00



Revision Nbr:

Required Date: 6/7/2010 Reqd Qty: 1.00



Reference: ECN10-580

Cust Item ID:

Customer ID:

Description: ADD PAPERWORK TO D205-523-011/013 : BELL 412 INSTALLATION OF THE D205-523 KITS
REQUIRES MODIFICATIONS TO THE PARTS TO COMPLETE INSTALLATION
PER ECN 10-580

Sales Order:

D205-523-011 X 9 STOCK
D205-523-013 X 20 STOCK

PLEASE SEE NEXT PAGE FOR BATCH #S

MF 10-6-4

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC 21 10/06/07

MF
10-6-7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

List Lots

Friday, June 04, 2010 12:59:56 PM

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Criteria :		Item ID: d205-523-013	All Locations	All Warehouses	All Quantity			
Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments	
Item Name	Location ID				Lot Code			
D205-523-013 Heli Rappel, 500lb	Main Warehouse FG041	52581	3/16/2010	4.0000	QC21	CHG002		
	Main Warehouse FG041	55001	3/16/2010	16.0000	QC21	CHG002		
Total:				20.0000	10-6-14			

10.6 - 48

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

List Lots

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Criteria : Item ID: d205-523-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D205-523-011 Heli-Rappel, 300lb	Main Warehouse MEZZ	39740 ✓	4/27/2010	2.0000		QC21	CHG002	
	Main Warehouse MEZZ	43009 ✓	4/27/2010	2.0000		QC21	CHG002	
	Main Warehouse MEZZ	9865 ✓	4/27/2010	1.0000		QC21	CHG002	
	Main Warehouse MEZZ	9866 ✓	4/27/2010	4.0000		QC21	CHG002	
Total:				9.0000				

10-6-4
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 10.05.26	Job No.:	ADR Yes/No: N	ADR Date: N/A	ECN #: 10- 580
Product No.: D205-523		Created By: HS	Approved By: HS	
Product Name: Heli Rappel Installation		Checked By: HS	General Manager Approval: N/A	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Production Document Control	N		
Purchasing Coord.	N		
Production Engineering Coord.	Y	DD/EC	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
Bell 412 installation of the D205-523 kits requires modifications to the parts to complete installation.

Documents Affected:
DSI 9488 Rev. A

PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		10.05.31 HS
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		10.05.31 HS
12	Update Controlled PDF Files	Y	KJ		10.05.31 HS
13	Update Document Record (DR)	Y	KJ	Rev. E	10.05.31 HS
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Update Document Control Database / Laminated Dwgs	Y	KJ		N/A HS
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ		10.05.31 HS
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		10.05.31 HS
23					
24					

Description / Action:
- add DSI 9488 Rev. A to kits paperwork.
- kits in stock are OK as is.

W/0 59470

ECN Verified & Complete: _____

Date: _____